



Perfection Industrial Sales & Auction Group

LIQUIDATION

Due to the Plant Consolidation & Closure of:



GATES - LONDON OPERATIONS

Manufacturers of Power Steering & Water Pump Pulleys
for Major OEMs & Tier 1 Suppliers

FEATURING:

**WF VERTICAL & HORIZONTAL SPINNING & TRIMMING
MACHINES - AIDA & BLOW STAMPING PRESSES - LAUFFER
HYDRAULIC FORMING PRESSES**



Location: London (Toronto), Ontario, Canada



847-427-3333 Main office 847-427-8884 Fax
sales@perfectionauctions.com
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OFFICE LOCATIONS

Chicago - Corporate Headquarters (US) • Phoenix
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To Return Maximum Value For Your Assets – Insist on Perfection!

Buy Sell Rent Auction Appraisals **Liquidations** Investment Recovery Finance

STRAIGHT SIDE MECHANICAL STAMPING & TRANSFER PRESSES



◀ **660 TON AIDA TMX 'L2-600B' (2) STRAIGHT SIDE MECHANICAL TRANSFER PRESS;** S/N 1212602038, 108.2" x 47.2" Slide Area, (2) 108" x 47.2" Rolling Bolsters, 14.96" Slide Stroke, 3.93" Slide Adjustment, 11.8"-23.6" Feed Stroke, 4.72" Clamp Stroke, 2.36" Lift Stroke, 27.165" Shut Height (S.D.A.U) Over Bolster, 15-30 SPM & (2) Axis, 166 HP Main Motor, Maximizer TPC Press Controls with Allen-Bradley Versa View 1500P, Wayne Trail Transfer System & Control (New Press Controls & Electrics Installed 2005)



STRAIGHT SIDE HYDRAULIC FORMING PRESSES



▲ **500 TON BLOW 'SC2-500-120-54' STRAIGHT SIDE MECHANICAL PRESS;** S/N SDG-500-493-99 (1999), 120" x 54" Slide & Bolster Area, 12" Stroke, 10" Slide Adjustment, 30" Shut Height (S.D.A.U) Over Bolster, 20-50 SPM, Link OMNILINK LCD Operator Control, (2) Kohan 15,000 LB Die Carts Front & Rear Quick Change Die System

▲ **350 TON LAUFFER 'RPN320' STRAIGHT SIDE HYDRAULIC PRESS;** S/N 14643 (1994), 39.75" x 31.5" Bed Area, 30 Tons Retracting Pressure, 14.5" Ram Stroke, 24.8" Daylight, 260 Bar Max. Operating Pressure, Programmable Ejector in Ram & Programmable Cushion Cylinder



◀ **275 TON LAUFFER 'RA275' STRAIGHT SIDE HYDRAULIC PRESS;** S/N 16705 (2002), 41" x 31.5" Bed Area, 42 Tons Retracting Pressure, 13.8" Ram Stroke, 24" Daylight, 260 Bar Max. Operating Pressure, PBK Automation Load/Unload, Siemens Simatic 0P27 Control



◀ **600 TON CCI 'S2-600-48 X 144' STRAIGHT SIDE MECHANICAL PRESS;** S/N SC2-600-005-86, 144" x 48" Slide Area, (2) 144" x 48" x 10" Rolling Bolsters, 159" x 48" Bed Area, 48" Windows, 14" Stroke, 35" Shut Height (S.D.A.U) Over Bed, 10" Slide Adjustment, 15-30 SPM, 100 HP Main Motor



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PROPERTY FOR SALE

1005 WILTON GROVE ROAD, LONDON, ONTARIO

FOR MORE INFORMATION PLEASE CONTACT

Randy Fisher
Broker
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C 519.872.3494
randy.fisher@cbre.com

Larin Shouldice
Sales Representative
D 519.286.2019
C 519.851.7654
larin.shouldice@cbre.com

Location: South quadrant of London, on the South side of Wilton Grove Road, approx. 3 minutes from Highway 401

Size: Warehouse: 149,000 SF
Main Floor Office: 18,426 SF
Second Floor Office: 8,058 SF
Estimated Total: 175,484 SF

Construction: Concrete Block and Metal Siding

Site Area: Approximately 21.08 acres

Clear Height: 20 ft.

Heating: Plant: Gas fired unit heaters
Office: Roof mounted gas fired HVAC

Zoning: Light Industrial 2 (LI2)

Shipping: 14 truck level doors
5 grade doors

COIL EQUIPMENT



COLT 'CERFS-40-36HD' STRAIGHTENER & FEED

The Following Coil Line is Operating with 350 Ton LAUFFER 'RPN320':

AMERICAN STEEL LINE CO. '1000' POWERED UNCOILER; S/N 5888 6/78, 6,000 LB x 36" Wide

COLT 'CERFS-40-12' STRAIGHTENER & FEED; S/N 1141078, 12" Wide x .150", (5) Straightening & (4) Feed Rolls x 4" Diameter, 80 ft/min Max. Speed, Indramat CTA Control



COLT 'CHDRCK-1500-36' POWERED UNCOILER & BUGGY

The Following Coil Line is Operating with 660 Ton Aida TMX 'L2-600B' (2) Press:

COLT 'CERFS-40-36HD' STRAIGHTENER & FEED; S/N 1141519, 36" Wide x 020"-.150", (5) Straightening & (4) Feed Rolls x 4" Diameter, 80 ft/min Max. Speed, Rexroth Indracontrol VCP20 Feed Control

COLT 'CHDRCK-1500-36' POWERED UNCOILER & BUGGY; S/N 1202062, 15,000 LB x 36" Wide Coil Capacity, 72" Max. Coil O.D., 18"-22" I.D., Hydraulic Mandrel Expansion



COLT 'CERFS-40-18' STRAIGHTENER & FEED

The Following Coil Line is Operating with 500 Ton BLOW 'SC2-500-120-54' Press:

LITTELL '90-30' POWERED UNCOILER & BUGGY; S/N 89691-89, 10,000 LB x 30" Wide Coil Capacity, 60" Max. Coil O.D., 20"-24" I.D.

LITTELL '41805PD' STRAIGHTENER; S/N 78327-70, 12" Wide x .125"

COLT 'CERFS-40-18' STRAIGHTENER & FEED; S/N 1141180, 18" Wide x .135", (5) Straightening & (4) Feed Rolls x 4" Diameter, 80 ft/min Max. Speed, Indramat CTA4 Control



COLT 'CERFS-40-18' STRAIGHTENER & FEED

The Following Coil Line is Operating with 600 Ton CCI 'S2-600-48 X 144' Press:

COLT 'CHDRCK-1500-36' POWERED UNCOILER & BUGGY; 15,000 LB x 36" Wide Coil Capacity, 72" Max. Coil O.D., 18"-22" I.D., Hydraulic Mandrel Expansion

COLT 'CERFS-40-18' STRAIGHTENER & FEED; S/N 1141227, 18" Wide x .135", (5) Straightening & (4) Feed Rolls x 4" Diameter, 80 ft/min Max. Speed, Colt Indramat CTA4 Control



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DAMPER MANUFACTURING LINE AVAILABLE COMPLETE OR AS INDIVIDUAL



MPT INC. 'HS09/10' ERGOFEEDEER AUTOMATIC LOADER; (Qty 2), Allen-Bradley Panelview 550



275 TON LAUFFER 'RA275' STRAIGHT SIDE HYDRAULIC PRESS; S/N 16705 (2002), 41" x 31.5" Bed Area, 42 Tons Retracting Pressure, 13.8" Ram Stroke, 24" Daylight, 260 Bar Max. Operating Pressure, PBK Automation Load/Unload, Siemens Simatic OP27 Control



WF 'NAM 600' VERTICAL HUB SPINNING MACHINE; S/N 10/8992 (2004), 21.65" Max. Workpiece Diameter, 13.77" Stroke of Ram Cylinder, 30 Ton Max. Ram Cylinder Force, 16 Ton Max. Force of Spinning Slides in Vertical Direction, 16 Ton Max. Force of Spinning Slides in Horizontal Direction, 7.4" Stroke of Spinning Slides in Horizontal Direction, 5.9" Stroke of Spinning Slides in Vertical Direction, 5 Ton Max. Force of Main Spindle Ejector, 3.93" Stroke of Main Spindle Ejector, 0-750 RPM Main Spindle, Din 55027 Size 8 Main & Ram Spindle, Siemens Sinumerik 840 C Control



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DUAL COMPONENTS COMPRISING:



WF 'NAM 600' VERTICAL HUB SPINNING MACHINE; S/N 10/7198 (2002), 3.15" Min.–9.84" Max. Workpiece Diameter, 13.77" Stroke of Ram Cylinder, 30 Ton Max. Ram Cylinder Force, 15 Ton Max. Force of Spinning Slides in Vertical Direction, 15 Ton Max. Force of Spinning Slides in Horizontal Direction, 11.4" Stroke of Spinning Slides in Horizontal Direction, 5.9" Stroke of Spinning Slides in Vertical Direction, 5 Ton Max. Force of Main Spindle Ejector, 3.93" Stroke of Main Spindle Ejector, 250–600 RPM Main Spindle, Din 55027 Size 8 Main & Ram Spindle, Siemens Sinumerik 840 C Control



WF 'VB2BS' TWIN TURRET VERTICAL SPINNING MACHINE; S/N 10/6994 & 10/6976 (Qty 2 – 2000), 3.54" Min.–6.3" Max. Workpiece Diameter, 2.95" Max. Workpiece Height, 13.77" Stroke of Ram Cylinder, 60 Ton Force of Ram Cylinder, 20 Ton Force of Turret Head, (6) Rollers Per Turret Head, 7.08" Max. Roll Diameter, 5 Ton Force of Main Spindle & Ram Ejector, 750 RPM Main Spindle, DIN 55027 Size 8 Main Spindle, Siemens Control



WF 'VAD 300' VERTICAL EDGE TRIMMING MACHINE; S/N 10/7799 & 10/7738 (Qty 2 – 2002), 3.54" Min.–9.84" Max. Workpiece Diameter, 0.157" Min.–2.95" Max. Workpiece Height, 7.87" Stroke of Slide in Vertical & Radial Direction, 3.93" Ejector Stroke, 2,000 RPM Main Spindle, DIN 55027 Size 6 Main Spindle, Siemens Sinumerik Control



WF 'IVM 400' VERTICAL INTERNAL SPINNING MACHINE; S/N 10/7615 (2002), 11.4" Min. Workpiece Diameter, 13.78" Stroke of Ram Cylinder, 40 Ton Force of Ram Cylinder, 16 Ton Force of Eccentric Working Unit Radial Direction, 3.93" Stroke of Eccentric Working Unit Radial Direction, 5 Ton Force of Main Spindle Ejector, 3.93" Stroke of Main Spindle Ejector, 750 RPM Main Spindle, DIN 55027 Size 8 Main Spindle, Siemens 840C Control

WF 'IVM 400' VERTICAL INTERNAL SPINNING MACHINE; S/N 10/8993 (2004), 11.8" Min. Workpiece Diameter, 13.78" Stroke of Ram Cylinder, 40 Ton Force of Ram Cylinder, 16 Ton Force of Eccentric Working Unit Radial Direction, 0.98" Stroke of Eccentric Working Unit Radial Direction, 3.93" Stroke of Eccentric Working Unit Vertical Direction, 5 Ton Force of Main Spindle Ejectors, 3.93" Stroke of Main Spindle Ejector, 750 RPM Main Spindle, DIN 55027 Size 8 Main Spindle, Siemens 840D Control

WF 'HBA 600S' HORIZONTAL HUB SPINNING MACHINE; (2004), Siemens Sinumerik Control

MPT HINES PICK & PLACE BALANCER; S/N 204637 & 204637, Gripper Transfer, Hause Multiple Spindle Head, Allen Bradley Panelview 300



WF 'HBA 600' HORIZONTAL HUB SPINNING MACHINE; S/N 15/7711 (2003), Siemens Sinumerik Control

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DAMPER MANUFACTURING LINE AVAILABLE COMPLETE OR AS INDIVIDUAL COMPONENTS COMPRISING:



HITACHI-SEIKI 'CS20' INVERTED SPINDLE CNC LATHE; (Qty 3 – 1998/2000), 13.8" Max. Swing & Turning Diameter, 6" Max. Working Length, 51.57" X-Axis Travel, 14.57" Z-Axis Travel, 2.3" Spindle Bore, 30–5,000 RPM, Seicos 21L Control



INDEX 'V200' VERTICAL TURNING LATHE; S/N 100047 & 100007 (Qty 2), Siemens Control



SUN ENGINEERING 3.1L DAMPER PRESS & ASSEMBLY LINE; S/N 2002-27



GRUENBERG OVEN CO.; S/N 28330, 4-Zone, 190–210 Deg. C, 232 Deg. C, Max. Operating Temp



ETAMIC MOVOMATIC DIAMOND (9) STATION MULTI-STATION DIAMOND SIZER; (Qty 2), Allen Bradley Panel View 1000



WF HUB VERTICAL & HORIZONTAL HUB SPINNING MACHINES



WF 'NAM 600' VERTICAL HUB SPINNING MACHINE; S/N 10/8992 (2004), 21.65" Max. Workpiece Diameter, 13.77" Stroke of Ram Cylinder, 30 Ton Max. Ram Cylinder Force, 16 Ton Max. Force of Spinning Slides in Vertical Direction, 16 Ton Max. Force of Spinning Slides in Horizontal Direction, 7.4" Stroke of Spinning Slides in Horizontal Direction, 5.9" Stroke of Spinning Slides in Vertical Direction, 5 Ton Max. Force of Main Spindle Ejector, 3.93" Stroke of Main Spindle Ejector, 0–750 RPM Main Spindle, Din 55027 Size 8 Main & Ram Spindle, Siemens Sinumerik 840 C Control

WF 'HBA 600' HORIZONTAL HUB SPINNING MACHINE; S/N 15/7711 (2003), Siemens Sinumerik Control



WF 'HBA 600S' HORIZONTAL HUB SPINNING MACHINE; (2004), Siemens Sinumerik Control

WF 'NAM 600' VERTICAL HUB SPINNING MACHINE; S/N 10/7198 (2002), 3.15" Min.–9.84" Max. Workpiece Diameter, 13.77" Stroke of Ram Cylinder, 30 Ton Max. Ram Cylinder Force, 15 Ton Max. Force of Spinning Slides in Vertical Direction, 15 Ton Max. Force of Spinning Slides in Horizontal Direction, 11.4" Stroke of Spinning Slides in Horizontal Direction, 5.9" Stroke of Spinning Slides in Vertical Direction, 5 Ton Max. Force of Main Spindle Ejector, 3.93" Stroke of Main Spindle Ejector, 250–600 RPM Main Spindle, Din 55027 Size 8 Main & Ram Spindle, Siemens Sinumerik 840 C Control

WF TWIN VERTICAL SPINNING MACHINE



WF 'VB2BS' TWIN TURRET VERTICAL SPINNING MACHINE; S/N 10/6915, 10/6976 & 10/6994 (Qty 3 – 2000), 3.54" Min.–6.3" Max. Workpiece Diameter, 2.95" Max. Workpiece Height, 13.77" Stroke of Ram Cylinder, 60 Ton Force of Ram Cylinder, 20 Ton Force of Turret Head, (6) Rollers Per Turret Head, 7.08" Max. Roll Diameter, 5 Ton Force of Main Spindle & Ram Ejector, 750 RPM Main Spindle, DIN 55027 Size 8 Main Spindle, Siemens Control

WF VERTICAL CUP SPINNING MACHINE

WF 'VDM 150' VERTICAL CUP SPINNING MACHINE; S/N 10/6379 (1998), 13.77" Stroke of Ram, 15 Ton Ram Force, 10 Ton Force of Spinning Supports Horizontal, 11.8" Stroke of Spinning Supports Horizontal, 5.9" Stroke of Spinning Supports Vertical, 3.93" Stroke of Ejector Main Spindle, 100–1,000 RPM Variable Spindle, DIN 55027 Size 8 Main and Ram Spindle, Siemens Control



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WF VERTICAL PULLEY SPINNING MACHINES



WF 'VBR 600' VERTICAL PULLEY SPINNING MACHINE; S/N 10/5302 (1995), 3.15" Min.–9.84" Max. Workpiece Diameter, 11.8" Distance Between Face of Mountings with Ram in Down Position, 13.77" Stroke of Ram, 60 Ton Ram Force, 20 Ton Force of Working Heads, 3.93" Ejector Stroke of Main Spindle, 5 Ton Ejector Force Main Spindle, 250–1,000 RPM Variable Main Spindle, DIN 55027 Size 11 Main Spindle, Siemens Control



WF 'VBA 600/4' VERTICAL PULLEY SPINNING MACHINE; S/N 10/6445 (1999), 1.96" Min.–9.84" Max. Diameter of Workpiece, 0.47" Max. Thickness of Plate when Splitting Pulleys, 0.118" Max. Thickness of Plate when Folding Pulley, 11.8" Distance Between Faces of Mountings with Ram Forward, 13.77" Stroke of Ram, 60 Ton Ram Pressure, 3.93" Ejector Stroke (Main Spindle), 250–1,000 RPM Variable Main Spindle, DIN 55027 Size 8 Main Spindle Workhead and Nose at Ram, Siemens Control

WF 'VBR 600S' VERTICAL PULLEY SPINNING MACHINE; S/N 10/6458 (1999), 3.15" Min.–9.84" Max. Workpiece Diameter, 23.6" Distance Between Face of Mountings with Ram in Down Position, 13.77" Stroke of Ram, 60 Ton Ram Force, 20 Ton Force of Working Heads, 3.93" Ejector Stroke of Main Spindle, 5 Ton Ejector Force Main Spindle, 250–1,000 RPM Variable Main Spindle, DIN 55027 Size 8 Main Spindle, Siemens Control

WF VERTICAL INTERNAL SPINNING MACHINES



WF 'IVM 400' VERTICAL INTERNAL SPINNING MACHINE; S/N 10/7615 (2002), 11.4" Min. Workpiece Diameter, 13.78" Stroke of Ram Cylinder, 40 Ton Force of Ram Cylinder, 16 Ton Force of Eccentric Working Unit Radial Direction, 3.93" Stroke of Eccentric Working Unit Radial Direction, 5 Ton Force of Main Spindle Ejector, 3.93" Stroke of Main Spindle Ejector, 750 RPM Main Spindle, DIN 55027 Size 8 Main Spindle, Siemens 840C Control

WF 'IVM 400' VERTICAL INTERNAL SPINNING MACHINE; S/N 10/8993 (2004), 11.8" Min. Workpiece Diameter, 13.78" Stroke of Ram Cylinder, 40 Ton Force of Ram Cylinder, 16 Ton Force of Eccentric Working Unit Radial Direction, 0.98" Stroke of Eccentric Working Unit Radial Direction, 3.93" Stroke of Eccentric Working Unit Vertical Direction, 5 Ton Force of Main Spindle Ejectors, 3.93" Stroke of Main Spindle Ejector, 750 RPM Main Spindle, DIN 55027 Size 8 Main Spindle, Siemens 840D Control

WF VERTICAL TWIN SPINDLE TRANSFER SPINNING MACHINE



WF 'CWC 800' VERTICAL TWIN SPINDLE TRANSFER SPINNING MACHINE; S/N 10/6380 & 10/5805 (1996/98), 1.77" Min.–9.84" Max. Workpiece Diameter, 5.9" Max. Workpiece Height, 33.46" Max. Distance Between Main Spindles & Ram Spindles, 13.77" Stroke of Ram, 45 Ton Ram Force, 5.9" Ejector Stroke of Main Spindles, 1,000 RPM Main Spindle, DIN 55027 Size 8 Main & Ram Spindle, Siemens Sinumerik Control ▶

WF VERTICAL EDGE TWIN STATION TRIMMING MACHINES



WF 'VAD 302' VERTICAL EDGE TWIN STATION TRIMMING MACHINE; S/N 10/7796 (2002), 5.9" Max. Workpiece Diameter, 1.96" Max. Workpiece Height, 4.96" Stroke of Slide in Vertical Direction, 5.9" Stroke of Slide in Radial Direction, 3,000 RPM Main Spindle, DIN 55027 Size 6 Main Spindle, Siemens Sinumerik 840 C Control

WF 'VAD 300' VERTICAL EDGE TWIN STATION TRIMMING MACHINE; S/N 10/7799, 10/7738 & 10/7616 (Qty 3 – 2001/2), 3.54" Min.–9.84" Max. Workpiece Diameter, 0.157" Min.–2.95" Max. Workpiece Height, 7.87" Stroke of Slide in Vertical & Radial Direction, 3.93" Ejector Stroke, 2,000 RPM Main Spindle, DIN 55027 Size 6 Main Spindle, Siemens Sinumerik Control

Gates Corporation will be pleased to offer training and manufacturing solutions relating to the WF spinning machines and a significant amount of tooling and spare parts are also available for purchase. Please contact Perfection for further information.

CRYOGENIC DEFLASHING SYSTEM



CRYOGENIC SYSTEMS 'SCC 3000' CRYOGENIC DEFLASHER; S/N 2182005AB (2005), -205°F/-130°C Liquid Nitrogen Deflashing Range, 6 cu. ft/170 Liter Parts Basket, 3 cu. ft/85 Liters of Parts Per Load, 9"/229mm Diameter Throwing Wheel (8000 RPM; Max), 24"/610mm SWECO Separator, Media Feed – Single Auger (Vertical), Pneumatic Door Open/Close, Air Lock Door Seal, External Gear Box, Removable Vent Cartridge, 5HP (4kW) Variable Speed Throw Wheel Motor, Allen Bradley Panel View Plus 1000



CRYOGENIC SYSTEMS 'SCC 1500' CRYOGENIC DEFLASHER; S/N 111998 (2005), -205°F/-130°C Liquid Nitrogen Deflashing Range, 3 cu. ft/85 Litre Parts Basket, 1.5 cu. ft/42 Litre of Parts Per Load, 9"/229mm Diameter Throwing Wheel (8000 RPM Max), 24"/610mm SWECO Separator, Media Feed – Single Auger (Vertical), Pneumatic Door Open/Close, Air Lock Door Seal, External Gear Box, Removable Vent Cartridge, 10HP (7.5kW) Variable Speed Throw Wheel Motor



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